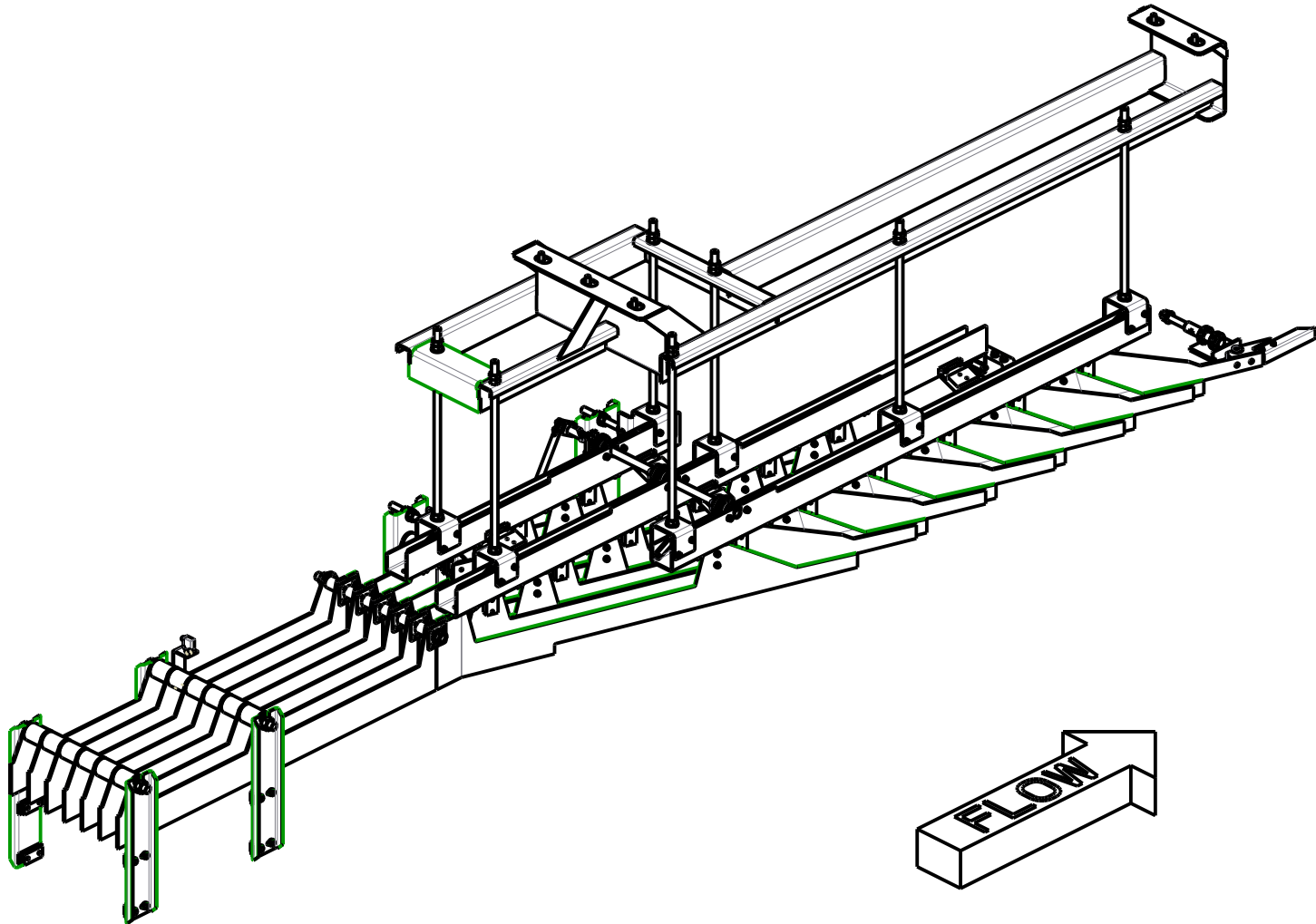
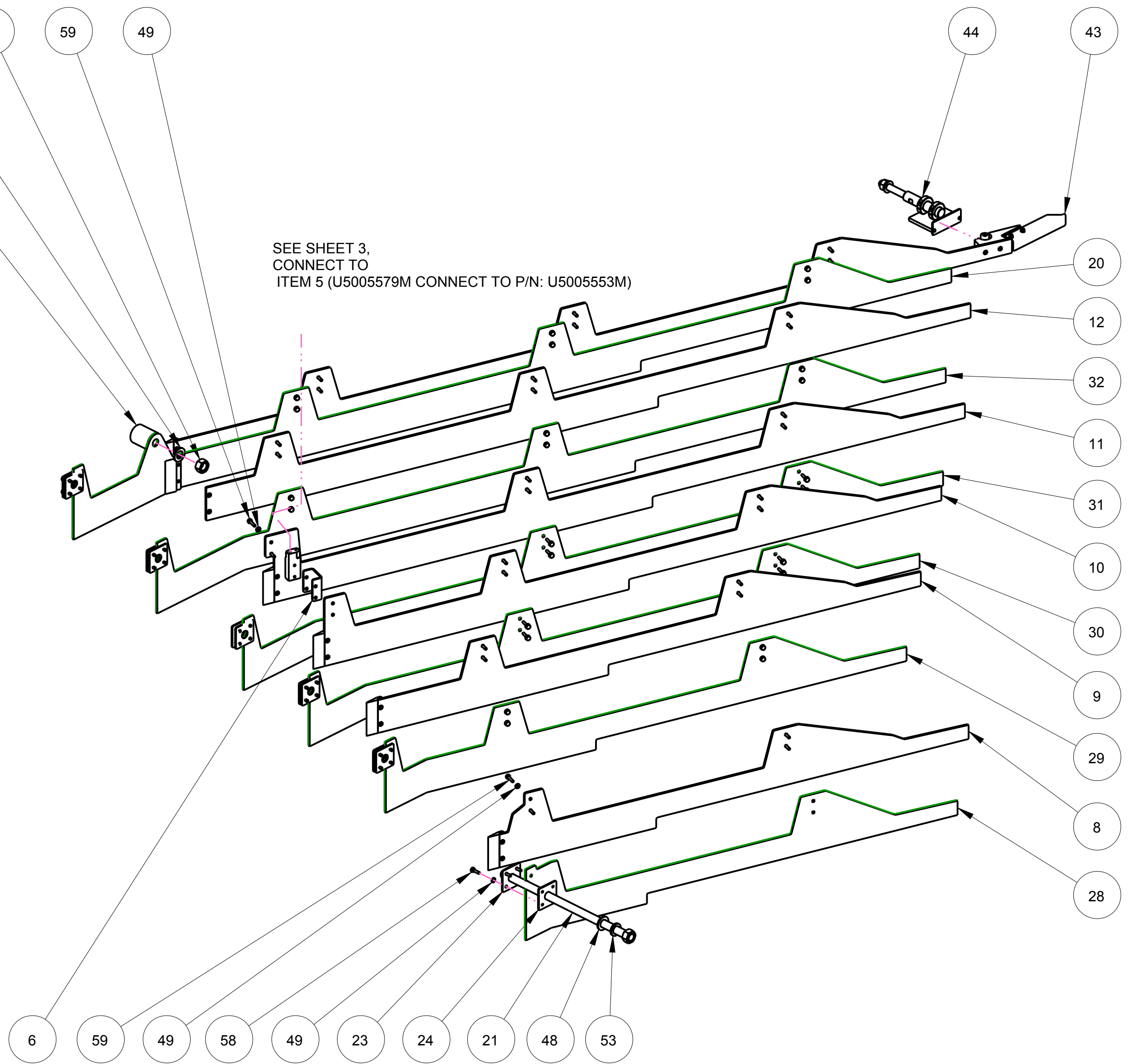
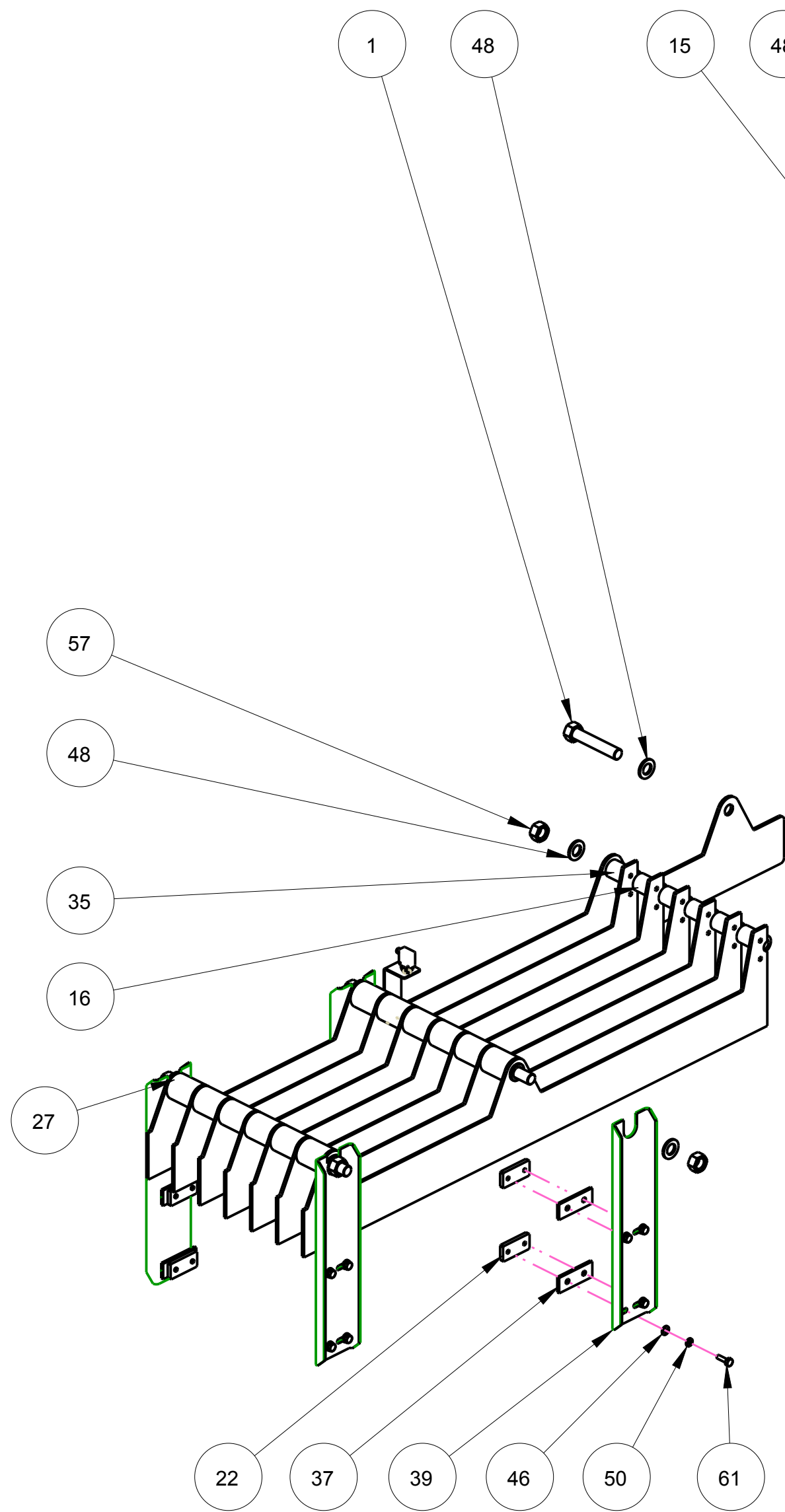


39	4	LANE SUPPORT, UPSTREAM	U5008707M
40	2	SIDE SUPPORT, OUTSIDE TOWER	U5008708M
41	1	CLAMP, 25MM BORE, 2XM8 MTG	U5017278M
42	1	ASSY, MD LANE THRUST BRKT	U5009288M
43	1	ASSY, MOVEABLE LANE 6,RHM	U5009511M
44	1	ASSY, END LANE SPRT	U5009514M
45	28	M8 FLAT WASHER DIN125A SS	U6002509P_EXP
46	24	M10 FLAT WASHER DIN125A SS	U6002510P_EXP
47	32	M20 FLAT WASHER DIN125A SS	U6002515P_EXP
48	4	M24 FLAT WASHER DIN125A SS	U6002518P_EXP
49	140	M8 STD SPRING LOCK WASHER SS	U6002564P_EXP
50	26	M10 STD SPRING LOCK WASHER SS	U6002565P_EXP
51	5	M16 STD SPRING LOCK WASHER SS	U6002567P_EXP
52	9	M20 STD SPRING LOCK WASHER SS	U6002568P_EXP
53	1	M24 STD SPRING LOCK WASHER SS	U6002569P_EXP
54	26	HEX NUT, M8X1.25 SS	U6002618P_EXP
55	2	HEX NUT, M12X1.75 SS	U6002620P_EXP
56	39	HEX NUT, M20X2.5	U6002623P_EXP
57	2	HEX NUT, M24X3 SS	U6002625P_EXP
58	56	SCREW HHCS, M8x25 SS	U6002764P_EXP
59	56	SCREW HHCS, M8x30 FULLTHRD SS	U6002765P_1_EXP
60	22	SCREW HHCS, M8x30 SS	U6002765P_EXP
61	24	SCREW HHCS, M10x30 SS	U6002785P_EXP
62	2	SCREW HHCS, M12x35 SS	U6002805P_EXP
63	5	"EXP" HEX BOLT, M16X2 x 40 LG (STN STL)	U6002820P_EXP
64	1	CLAMP, 25MM BORE, 2X6MM MTG	U5017279M
65	1	BAR, LANE ADJUST	U5017280M
66	1	POINTER, ADJUSTABLE LANES	U5017436M
67	2	M6 STD SPRING LOCK WASHER SS	U6002563P_EXP
68	2	SCREW HHCS, M8x35 SS	U6002766P_EXP
69	2	SCREW SHCS, M6x25 SS	U6003062P_EXP
70	1	SCREW SHCS, M8x35 SS	U6003082P_EXP

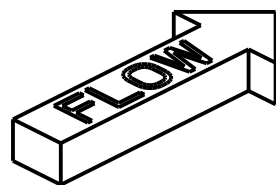


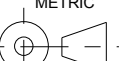
ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	LANE SPACER ROD, 145mm LG	U5001413M
2	4	TIE BRACKET, TOWER, RHM	U5005569M
3	1	ASSY, LANE TOWER INSIDE, RHM	U5005577M
4	1	ASSY, LANE TOWER MIDDLE, RHM	U5005578M
5	1	ASSY, LANE TOWER OUTSIDE, RHM	U5005579M
6	1	BRACKET, LANE TIE	U5005599M
7	1	SCALE, SELF-ADHESIVE PET, 200mm L TO R, CUT TO 100mm	U5008841P_CFG100
8	1	ASSY, MOVEABLE LANE 1,RHM	U5005683M
9	1	ASSY, MOVEABLE LANE 2,RHM	U5005684M
10	1	ASSY, MOVEABLE LANE 3,RHM	U5005685M
11	1	ASSY, MOVEABLE LANE 4,RHM	U5005686M
12	1	ASSY, MOVEABLE LANE 5,RHM	U5005687M
13	1	ASSY, ADJUST LANE SHAFT	U5017569M
14	1	COLLAR, 6x10x10 LG	U5009116P
15	1	COLLAR, ROUND 25 I.D.x 60 O.D.x 72LG	U5007919P
16	5	COLLAR, ROUND 25X40X64	U5008015M
17	7	THREADED ROD, TOWER SUSPENSION	U5008127M
18	5	BRACKET, TOWER SUPPORT	U5008128M
19	1	CLAMP LEVER, M6x1 x32LG	U5009117P
20	1	LANE DIVIDER 6, EXTENSION	U5008131M
21	1	LANE SPACER ROD, 550mm LG	U5008132M
22	12	STRIPNUT, 80x38x9, 2X M10@50	U5008155P
23	6	BEARING PLATE	U5008201P
24	6	NUT PLATE	U5008202P
25	5	WASHER, 17x60x10 THK, SS	U5008232P
26	1	LANE SUSPENSION FRAME	U5008301M
27	1	ASSY, UPSTREAM LANES, RHM	U5008302M-001
28	1	LANE DIVIDER 1, EXTENSION	U5008319M
29	1	LANE DIVIDER 2, EXTENSION	U5008320M
30	1	LANE DIVIDER 3, EXTENSION	U5008321M
31	1	LANE DIVIDER 4, EXTENSION	U5008322M
32	1	LANE DIVIDER 5, EXTENSION	U5008323M
33	1	BRACKET, TOWER SUPPORT, RHM	U5008325M
34	1	BRACKET, TOWER SUPPORT, LHM	U5008325S
35	1	COLLAR, ROUND 25X40X68	U5008326M
36	12	STRIP NUT, HANGER 2 HOLE	U5008361M
37	12	SPACER	U5008362P
38	2	STABILIZER BAR, SIDE	U5008705M

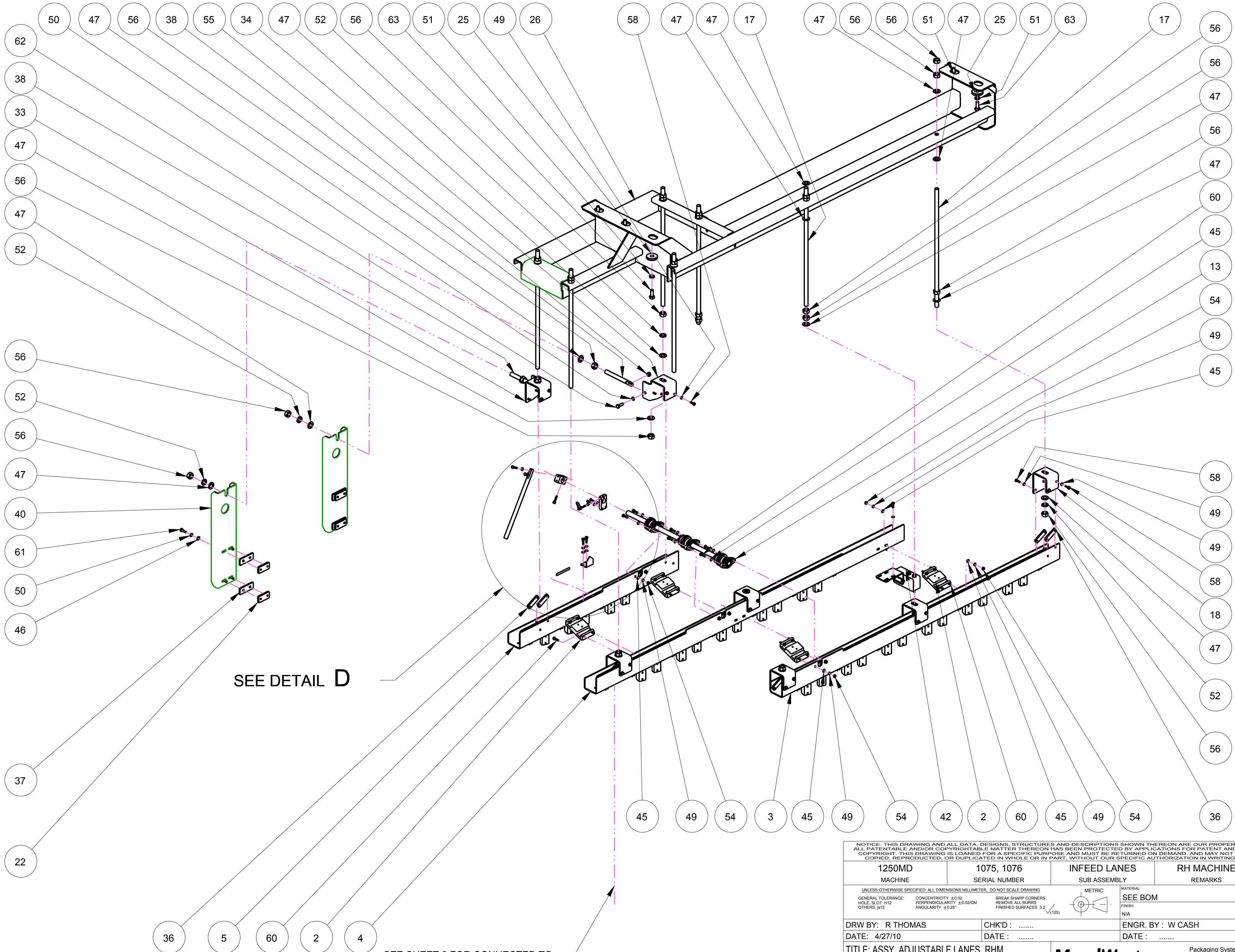
-	--					NOTICE: THIS DRAWING AND ALL DATA, DESIGNS, STRUCTURES AND DESCRIPTIONS SHOWN THEREON ARE OUR PROPERTY. ALL PATENTABLE AND/OR COPYRIGHTABLE MATTER THEREON HAS BEEN PROTECTED BY APPLICATIONS FOR PATENT AND/OR COPYRIGHT. THIS DRAWING IS LOANED FOR A SPECIFIC PURPOSE AND MUST BE RETURNED ON DEMAND, AND MAY NOT BE COPIED, REPRODUCED, OR DUPLICATED IN WHOLE OR IN PART, WITHOUT OUR SPECIFIC AUTHORIZATION IN WRITING.									
-	--					UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING									
-	--					GENERAL TOLERANCE: HOLE, SLOT H/2 OTHERS .012									
-	--					CONCENTRICITY ±0.02 PERPENDICULARITY ±0.02/CM ANGULARITY ±0.25°									
-	--					BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 √(125)									
-	--					METRIC									
-	--					MATERIAL: SEE BOM									
-	--					FINISH: -									
-	--					DRW BY: R THOMAS									
-	--					CHK'D :									
-	--					ENGR. BY : W CASH									
-	--					DATE: 27-Apr-10									
-	--					DATE :									
-	--					TITLE: ASSY, ADJUSTABLE LANES, RHM									
-	--					MeadWestvaco									
-	--					Packaging Systems Atlanta, Georgia Deols, FRANCE									
-	--					3/64 999 C U5017570M-003 A 1/5									
-	--					SCALE MATERIAL CODE DRW. SIZE DRW. N° REV VER 1+ SHEETS									



USE LOCTITE #242 ON ITEM'S 58 AND 59



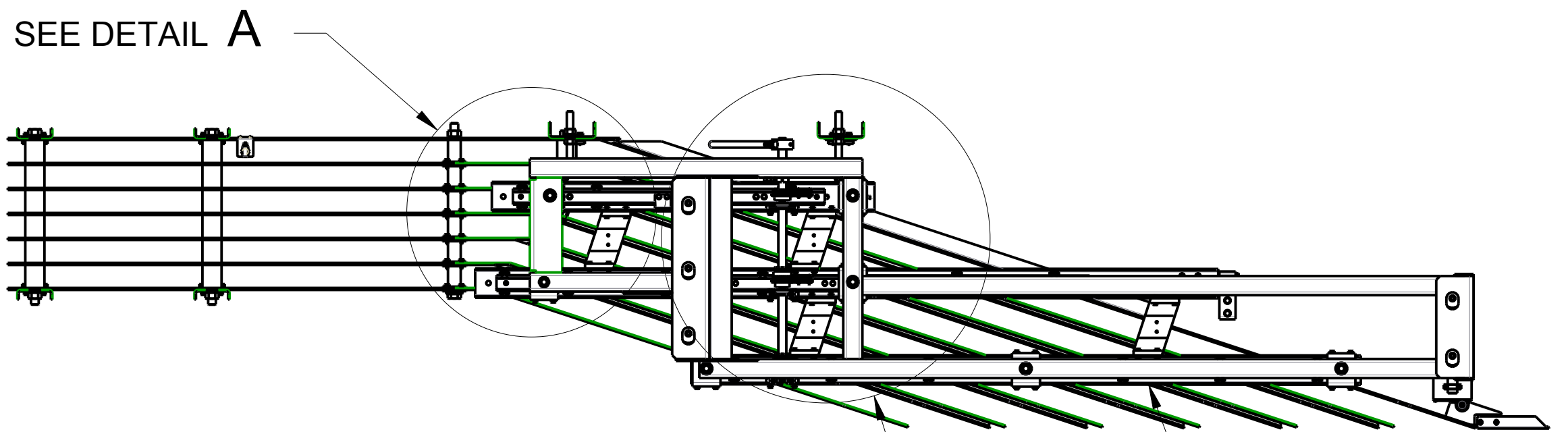
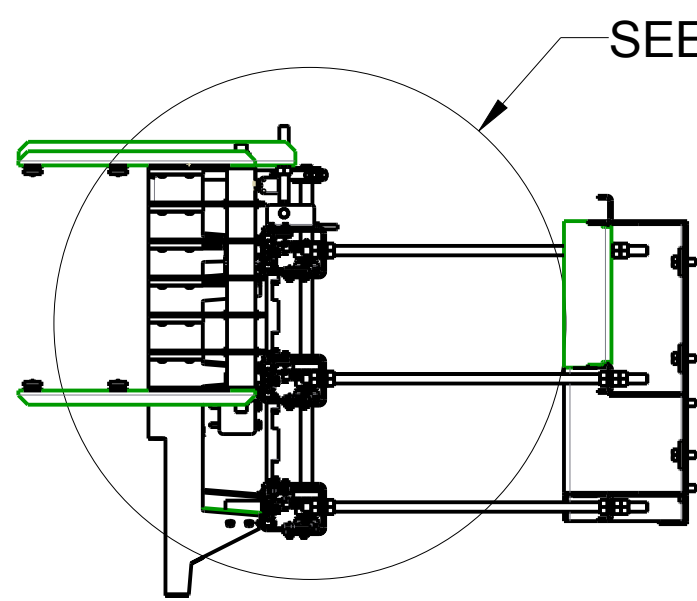
NOTICE: THIS DRAWING AND ALL DATA, DESIGNS, STRUCTURES AND DESCRIPTIONS SHOWN THEREON ARE OUR PROPERTY. ALL PATENTABLE AND/OR COPYRIGHTABLE MATTER THEREON HAS BEEN PROTECTED BY APPLICATIONS FOR PATENT AND/OR COPYRIGHT. THIS DRAWING IS LOANED FOR A SPECIFIC PURPOSE AND MUST BE RETURNED ON DEMAND, AND MAY NOT BE COPIED, REPRODUCED, OR DUPLICATED IN WHOLE OR IN PART, WITHOUT OUR SPECIFIC AUTHORIZATION IN WRITING.									
1250MD MACHINE			1075, 1076 SERIAL NUMBER		INFEED LANES SUB ASSEMBLY		RH MACHINE REMARKS		
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING									
GENERAL TOLERANCE: HOLE, SLOT H12 OTHERS J12		CONCENTRICITY ±0.02 PERPENDICULARITY ±0.02/CM ANGULARITY ±0.25°		BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 3/2 (125)				MATERIAL: FINISH: -	
DRW BY: R THOMAS				CHK'D :		ENGR. BY : W CASH			
DATE: 4/27/10				DATE :		DATE :			
TITLE: ASSY, ADJUSTABLE LANES, RHM						MeadWestvaco		Packaging Systems Atlanta, Georgia Deols, FRANCE	
3/32 SCALE		LEVEL		C DRW. SIZE		U5017570M-003		A REV	
								N/A VER	
								2/5 SHEETS	



SEE DETAIL D

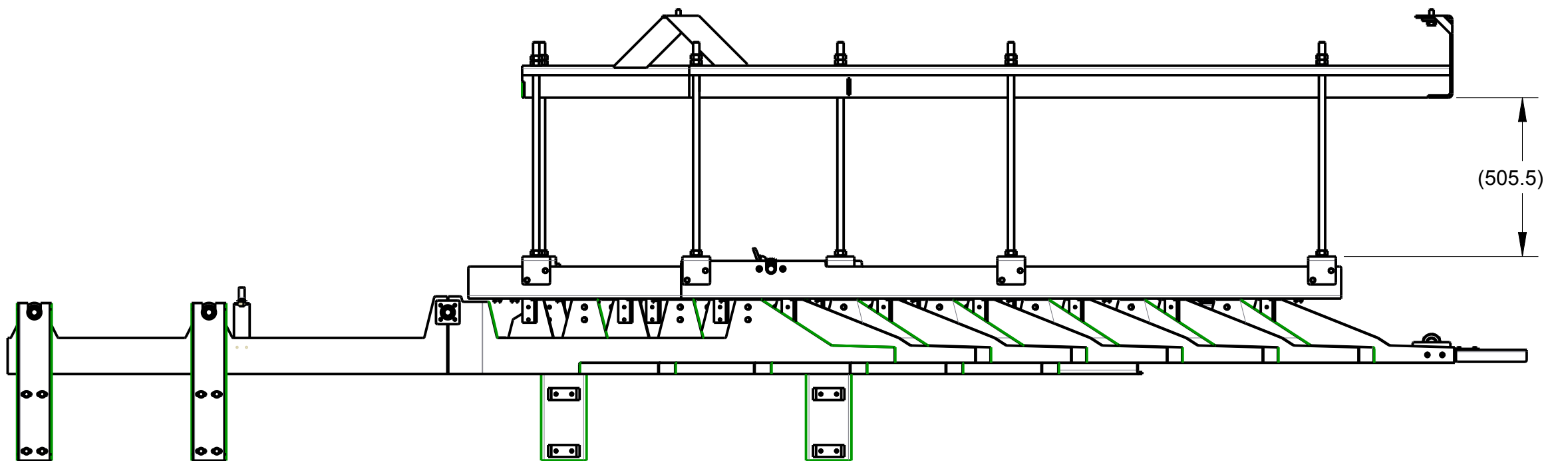
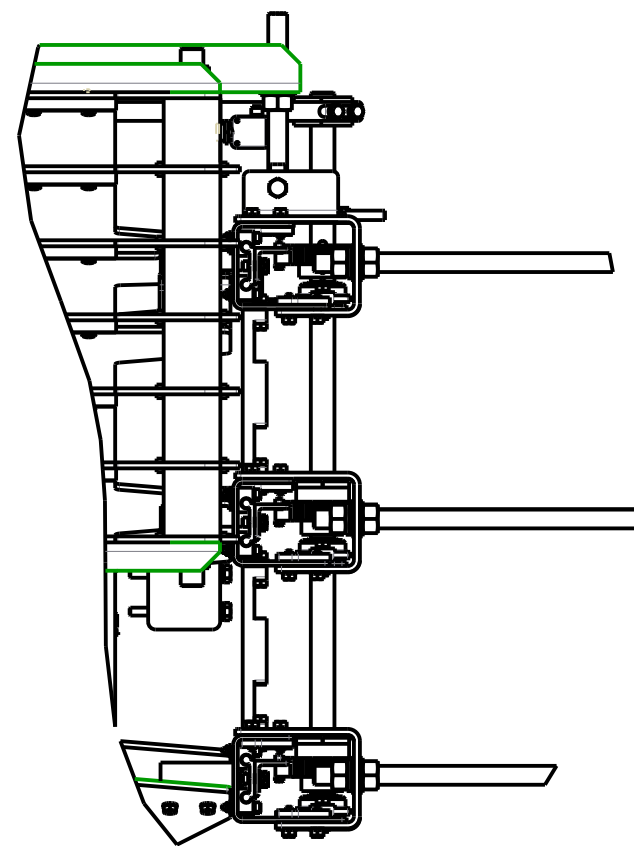
SEE SHEET 2 FOR CONNECTED TO
ITEM 11 (U5005686M, CONNECT TO P/N: U5005574M)

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1250MD MACHINE	1075, 1076 SERIAL NUMBER	INFEEED LANES SUB ASSEMBLY	RH MACHINE REMARKS
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING		MATERIAL: SEE BOM	
GENERAL TOLERANCE: ±0.02 HOLE, SLOT H/2 OTHERS ±0.12		FINISH: N/A	
CONCENTRICITY ±0.02 PERPENDICULARITY ±0.02/CM ANGULARITY ±0.25°		ENGR. BY : W CASH	
BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 √(125)		DATE :	
DRW BY: R THOMAS		DATE :	
DATE: 4/27/10		DATE :	
TITLE: ASSY, ADJUSTABLE LANES, RHM		DATE :	
5/64 SCALE		C DRW. SIZE DRW. N°	
U5017570M-003		A REV	
3/5 SHEETS		Packaging Systems Atlanta, Georgia Deols, FRANCE	

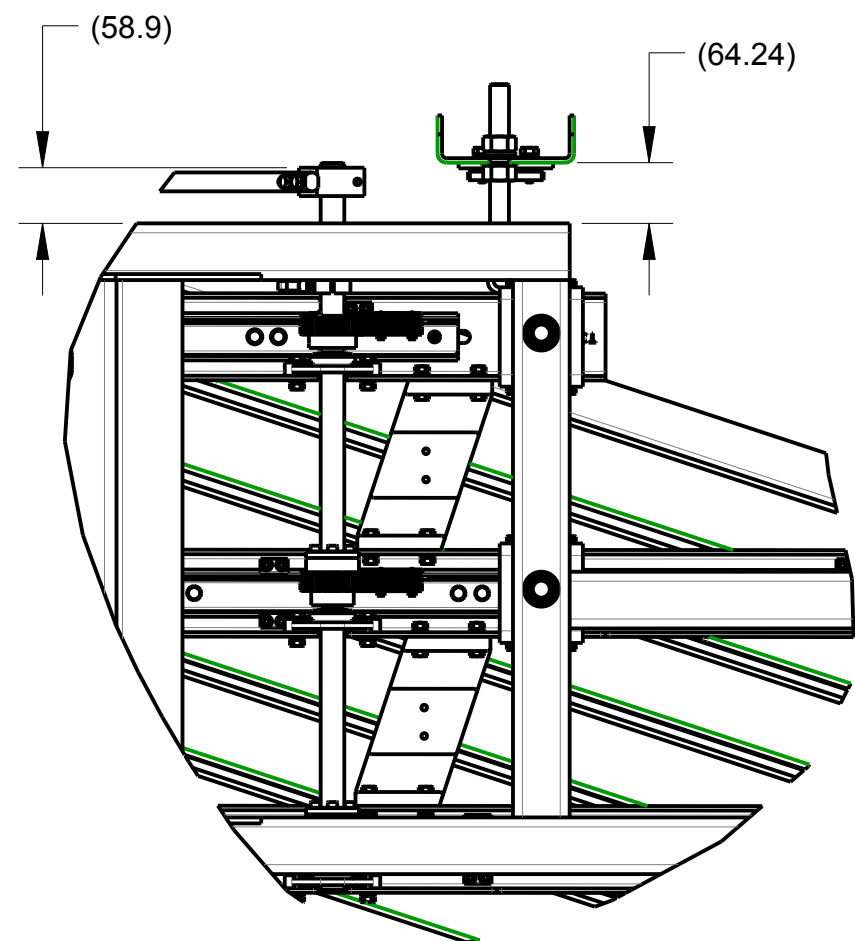


SEE SHEET 5 FOR LANE CONNECTION TO UPPER STRUCTURE

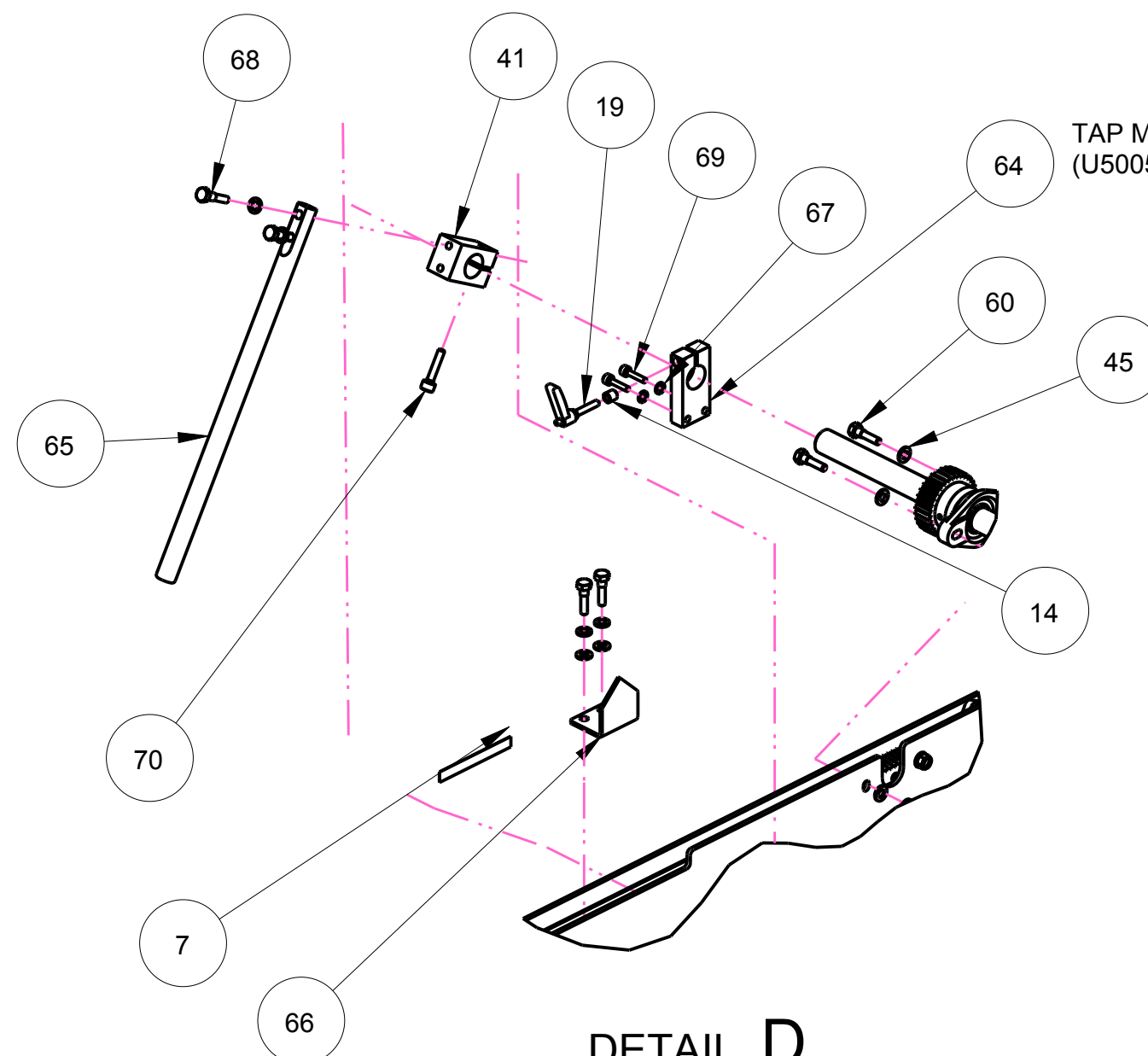
SEE DETAIL B



DETAIL C
SCALE 1/8

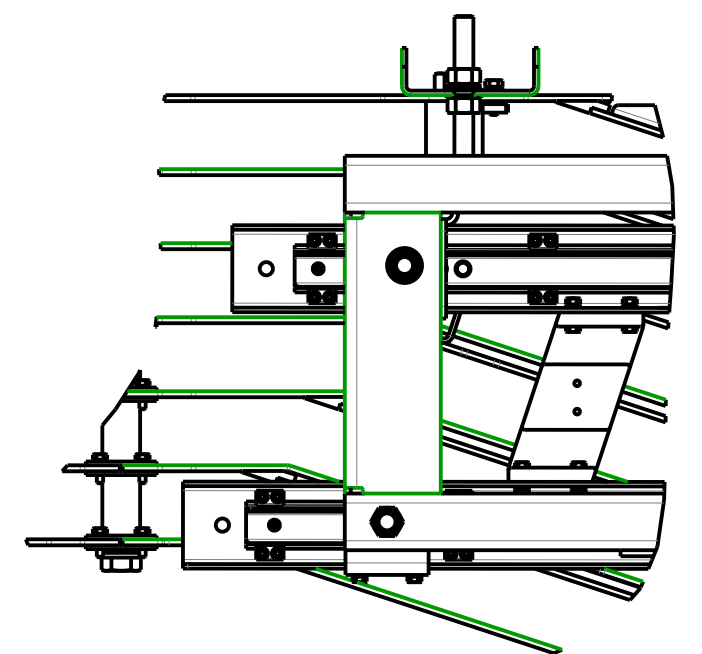


DETAIL B
SCALE 1/8



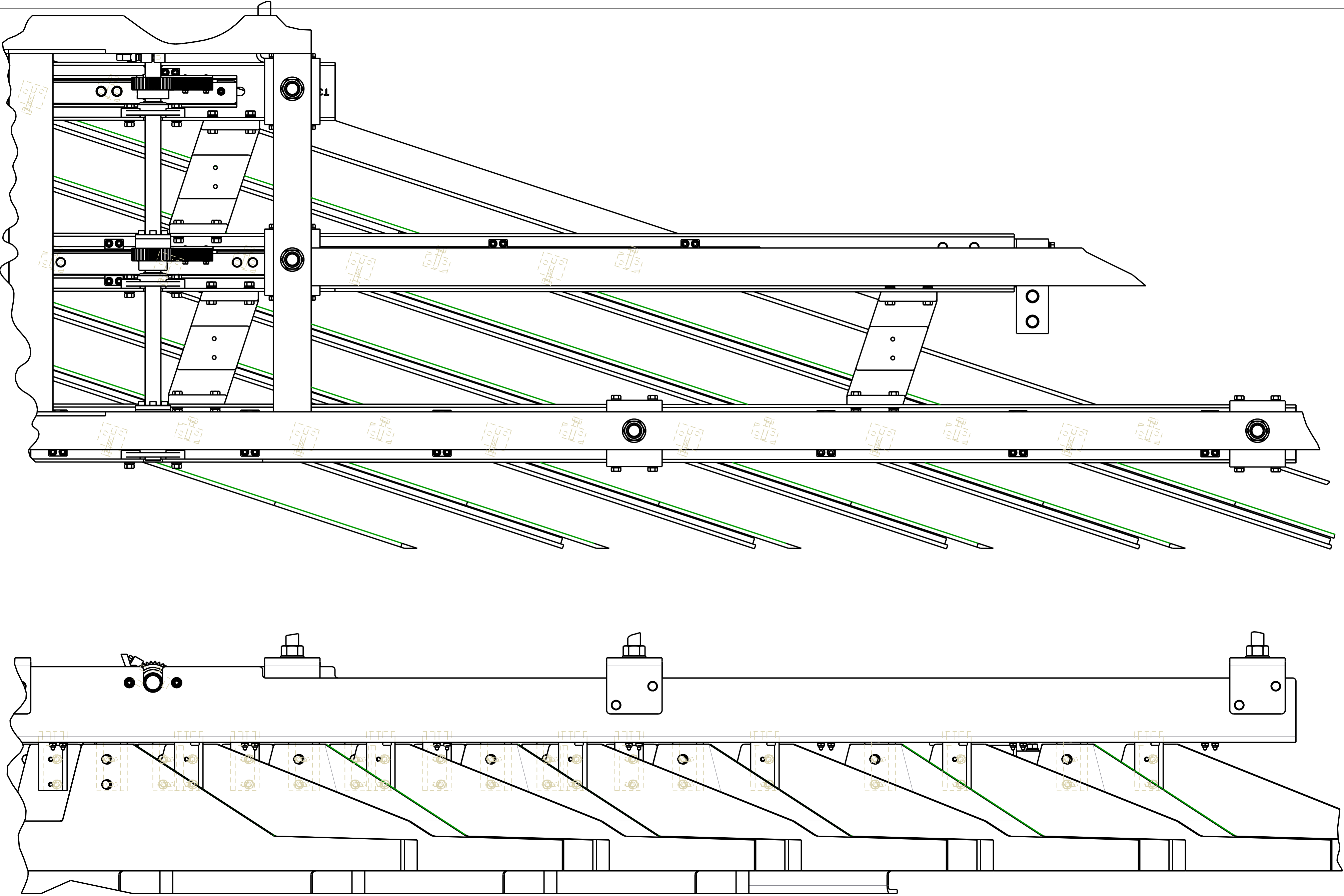
TAP M6x1 INTO U5005553M AT THIS ASSY LEVEL.
(U5005553M IS PART OF U5005579M)

DETAIL D
SCALE 5/32



DETAIL A
SCALE 1/8

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1250MD MACHINE	1075, 1076 SERIAL NUMBER	INFEED LANES SUB ASSEMBLY	RH MACHINE REMARKS
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING GENERAL TOLERANCE: HOLE, SLOT H/2 OTHERS J12 CONCENTRICITY ± 0.02 PERPENDICULARITY $\pm 0.02/\text{CM}$ ANGULARITY $\pm 0.25^\circ$		BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 $\sqrt{125}$	METRIC
DRW BY: R THOMAS DATE: 4/27/10		MATERIAL: SEE BOM FINISH: N/A ENGR. BY: W CASH DATE:	
TITLE: ASSY, ADJUSTABLE LANES, RHM		MeadWestvaco Packaging Systems Atlanta, Georgia Deols, FRANCE	
1/16 SCALE	C DRW. SIZE	U5017570M-003	A REV
			4/5 SHEETS



SCALE 1/4

NOTICE: THIS DRAWING AND ALL DATA, DESIGNS, STRUCTURES AND DESCRIPTIONS SHOWN THEREON ARE OUR PROPERTY. ALL PATENTABLE AND/OR COPYRIGHTABLE MATTER THEREON HAS BEEN PROTECTED BY APPLICATIONS FOR PATENT AND/OR COPYRIGHT. THIS DRAWING IS LOANED FOR A SPECIFIC PURPOSE AND MUST BE RETURNED ON DEMAND, AND MAY NOT BE COPIED, REPRODUCED, OR DUPLICATED IN WHOLE OR IN PART, WITHOUT OUR SPECIFIC AUTHORIZATION IN WRITING.			
1250MD MACHINE	1075, 1076 SERIAL NUMBER	INFEED LANES SUB ASSEMBLY	RH MACHINE REMARKS
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING GENERAL TOLERANCE: ±0.02 HOLE, SLOT H12 OTHERS H12		CONCENTRICITY ±0.02 PERPENDICULARITY ±0.02/CM ANGULARITY ±0.25° BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 √(125)	METRIC MATERIAL: FINISH:
DRW BY: R THOMAS		CHK'D :	ENGR. BY : W CASH
DATE: 4/27/10		DATE :	DATE :
TITLE: ASSY, ADJUSTABLE LANES, RHM			
3/64 SCALE	C DRW. SIZE	U5017570M-003	A REV
MeadWestvaco			Packaging Systems Atlanta, Georgia Deols, FRANCE
5/5 SHEETS			